

Work Order ID 56665



Page 1

March 4, 2010 9:45:28 AM

Item ID: D3769-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Tube

Start Date: 3/04/10 Start Qty: 6.00



Cust Item ID:

Required Date: 3/08/10 Req'd Qty: 6.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3769

Rev A

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

1-cut tube to length as per dwg D3769 12-drill holes thru on both ends of tube as per dwg D3769 using DT9411 Jig L3- deburr

⇒ m-h 10/03/08



110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

8 12/03/09



120

Chemical Conversion Coat per QSI005 4.1

0.00



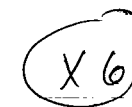
HandFinish

Memo

0.00

Hand Finishing

10/03/10



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries

Work Order ID 56665

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Page 2

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Date:

Stop



QC:

Date:

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Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



QC

Quality Control

QC3- Inspect Part Finish

Memo

0.00

0.00

br 10-3-10

(6) 6

140



Packaging

Packaging

Identify as per dwg & Stock Location: *250A*

Memo

0.00

0.00

Per 3/10 (6)

150



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

10/03/11

MF 10-3-11

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Picklist Print

March 4, 2010 9:45:27 AM

Page 1

Work Order ID: 56665

Parent Item: D3769-3

Parent Item Name: Tube

Comments: IPP Rev:A 08-06-18 rev.A as per dwg DD verified by:EC
IPP Rev:B 08-08-27 Drilling Tooling Added JLM Verified By:EC

Start Date: 3/04/10

Required Date: 3/08/10

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6T1.000W065		Purchased	No			100	f	42.3283	7.9895			



6061T6 RD TUBE 1.00 x .065w

Warehouse Loc Qty Loc Code

Location

Main Warehouse

MAT

42.32834518

110778

0.9126

111029

1.06963978

113511

4.3461054

114089

36

m-l
7.9895
10/03/08

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8 7 6 5 4 3 2 1

D

D

C

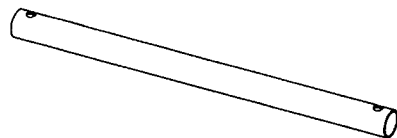
C

B

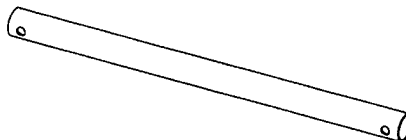
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A

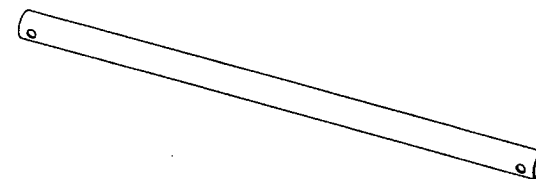
A



D3769-1 TUBE



D3769-3 TUBE



D3769-5 TUBE

1056665

RELEASED
08.06.04

NOTES:

- 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING (1.00" X 0.065" WALL) PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8 (REF. DART SPEC. M6061T6T1.000W.065)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3769-1, 0.27 lbs
D3769-3, 0.28 lbs
D3769-5, 0.37 lbs

A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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MFG. APPR.	<i>[Signature]</i>	TITLE	SCALE
APPROVED	<i>[Signature]</i>	TUBE	NTS
DE APPR.	<i>[Signature]</i>		
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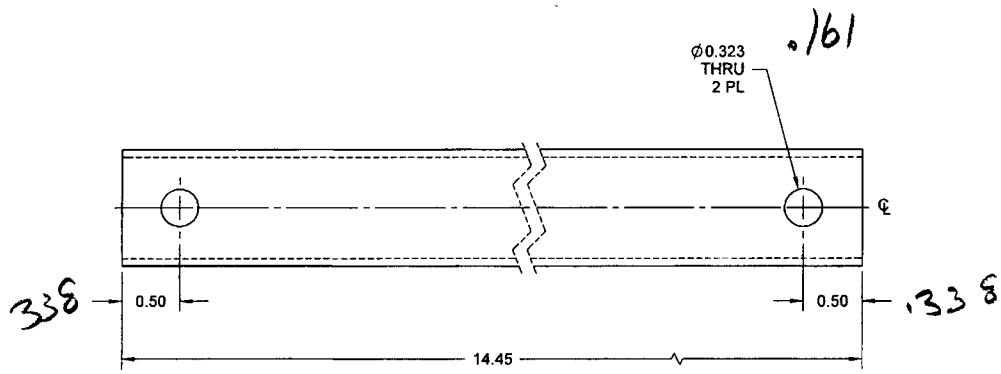
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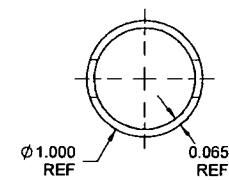
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Handwritten: 161 56665



D3769-1 TUBE


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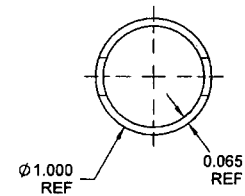
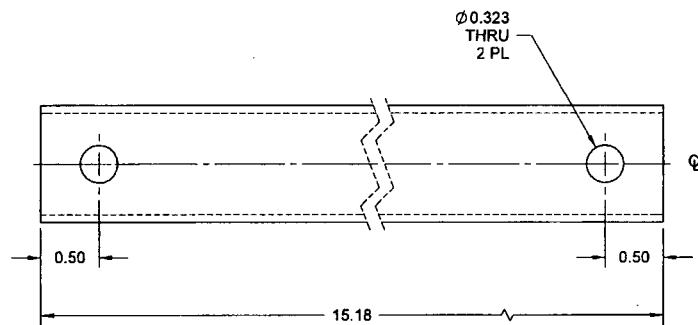
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who
56665

D3769-3 TUBE

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09-06-14/10

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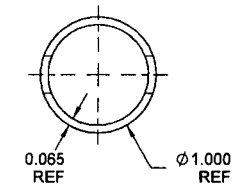
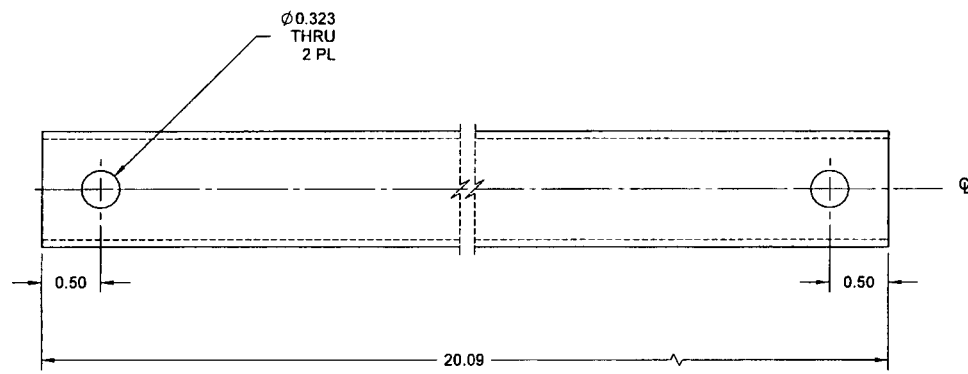
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D3769-5 TUBE

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